



TECHNICAL BULLETIN – TB001

Affecting Part Number OC15SUK12A

I/O Connection Kit - Mercruiser DHB Steering Cylinder

Please note the following change to the recommended Torque Specification for the clamp screw on the drive collar. Original Torque figure was 45 inlbs now increased to 175 inlbs. Installation Procedure Document # IPOC15SUK12A modified below.

Section C1e. – vi. Should read as follows.

- vi. Axially position Drive Collar to set the 0.25 inches gap (see graphic). Torque Clamp Screw to Drive Collar to 175 inlbs (19Nm). Torque Lock Nut to Drive Collar to 45 inlbs (5Nm).

